



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0113.009

DVS ZERT GmbH hereby certifies that the welding company

**Hüntelmann
Maschinen- und Stahlbau GmbH & Co. KG
Große-Kreuz-Straße 5
49751 Werpeloh
Germany**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity P, S**

in the range indicated in the annex.

validity: 2025-05-31 until 2028-05-30

Düsseldorf, 2025-04-30
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2016.0113.009

Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Remarks |
|--|---|--|--|
| 135 | 1.1 1.1/8 1.2 1.2/8 1.2/8 3.1 3.1 | t = 1 - 6 mm t = 3 - 30 mm t = 1.5 - 50 mm t ≥ 3 mm t = 3 - 20 mm t = 3 - 60 mm t ≥ 5 mm | three plate joint acc. to WPQR 102/2008, lap joint acc. to WPQR 101/2008 FW FW FW FW BW FW |
| 136 | 1.2 1.2/5 | t ≥ 3 mm t = 10 - 30 mm D = 17.5 - 70 mm | FW FW |
| 138 | 1.2 1.2 | t ≥ 5 mm t = 15 - 60 mm | FW BW |
| 141 | 1.2 | t = 3 - 12 mm | FW, BW |

Area of Application:

- New build of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Frank Meeske, IWE

born: 1973-07-03

1st deputy(ies) of the responsible welding coordinator(s):

Norbert Pund, IWE

born: 1970-07-01

Others deputies:

Frank Specken, IWS
Bernhard Krömer, IWS

born: 1973-03-11
born: 1967-11-03

Remarks:

The welding coordinator Frank Meeske is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/113/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.